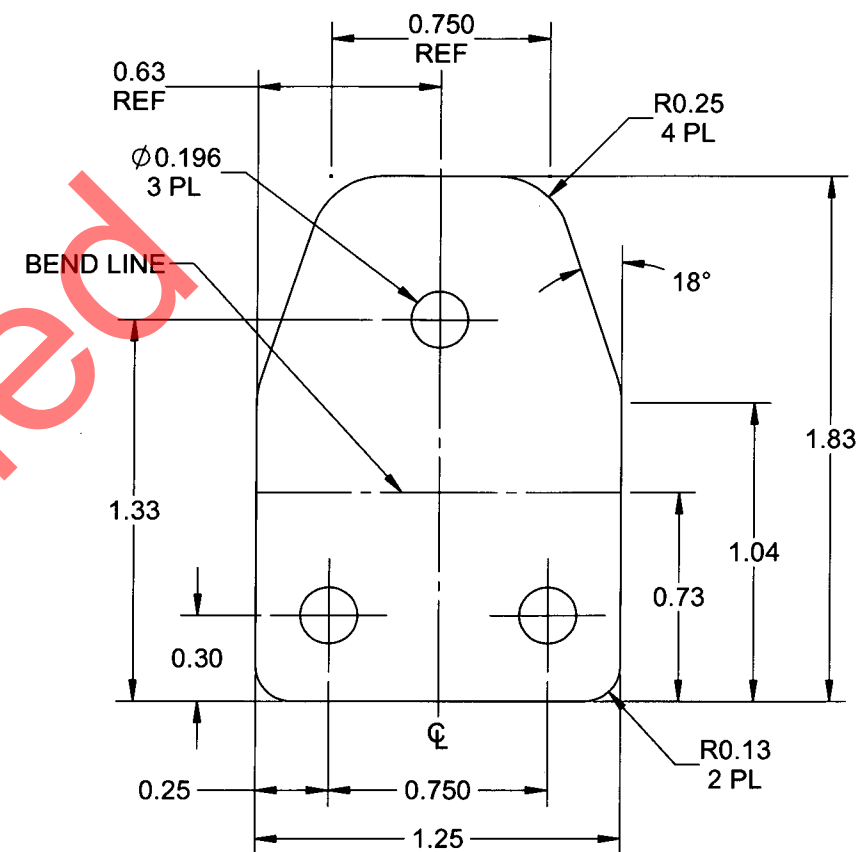
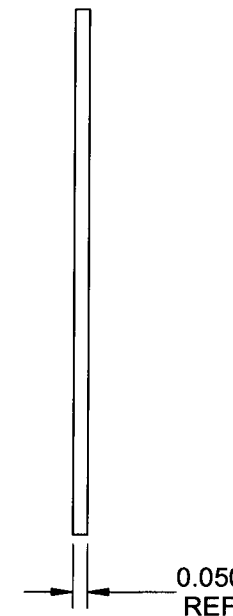
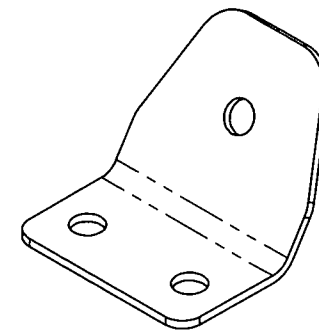


**D4911-1 BRACKET**  
MAKE FROM D4911-1F



**D4911-1F FLAT PATTERN BRACKET**

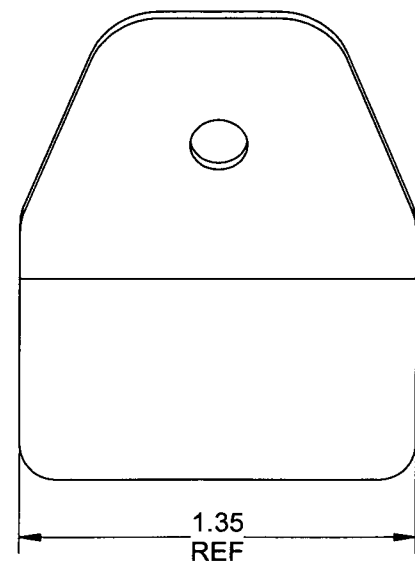


**NOTES:**

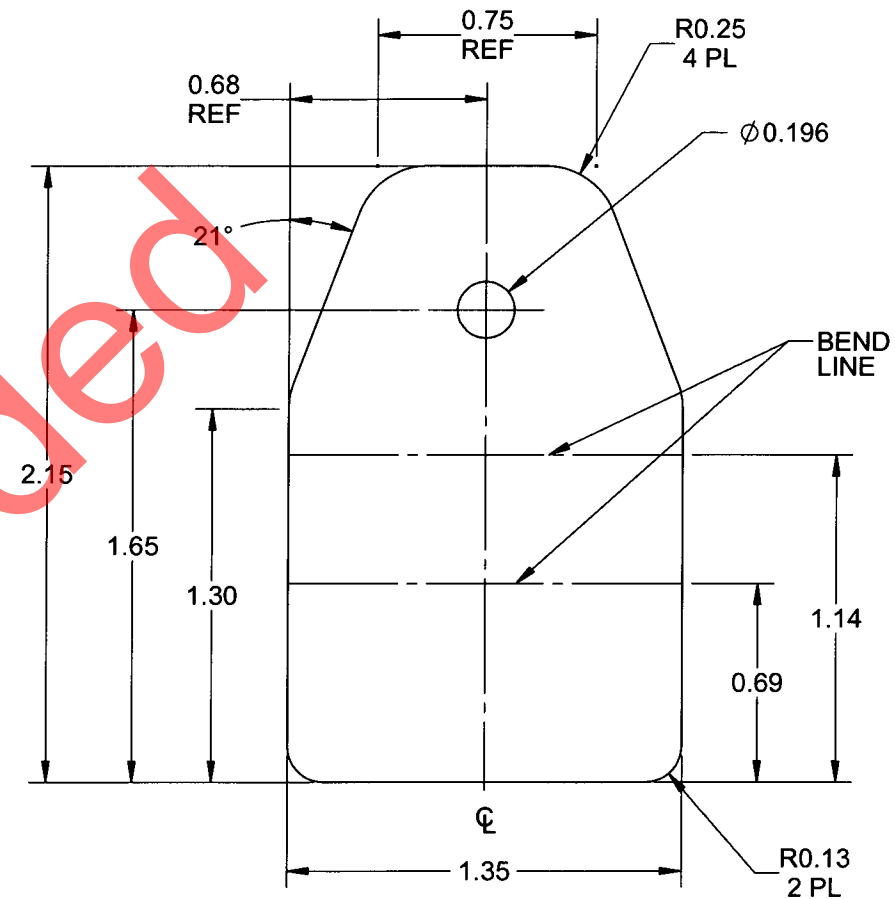
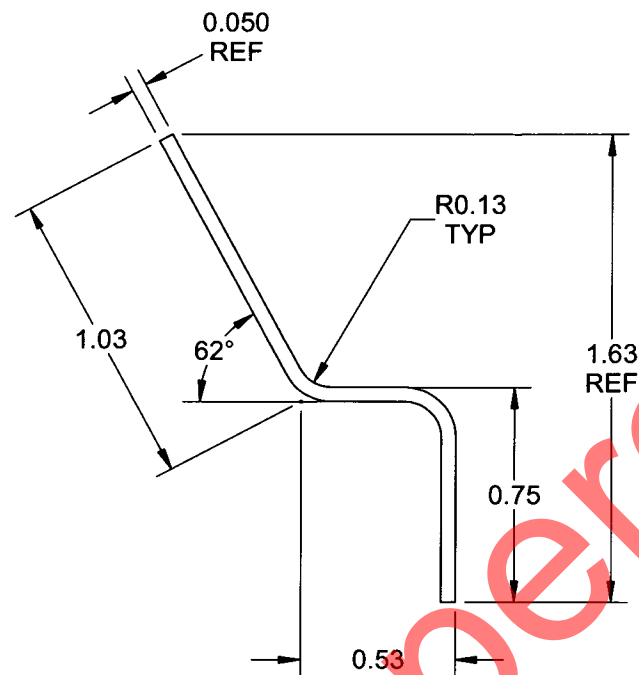
- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.050 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA OR M303S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

**RELEASED**  
2013-06-20

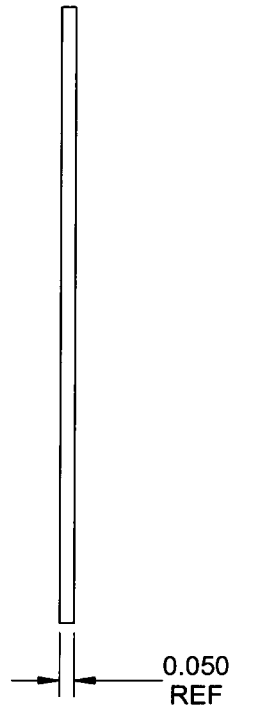
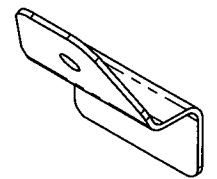
|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | RF   | 13.05.24     |
| REV.       | DESCRIPTION | BY   | DATE         |
| DESIGN     | RF          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | RF          |  |              |
| CHECKED    | DC          | DRAWING NO.  | REV. A       |
| MFG. APPR. | DA          | D4911  | SHEET 1 OF 2 |
| APPROVED   | HA          | TITLE  | SCALE        |
| DE APPR.   | HA          | BRACKET  | NTS          |
| DATE       | 13.05.24    | COPYRIGHT © 2013 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |



**D4911-3 BRACKET**  
MAKE FROM D4911-3F



**D4911-3F FLAT PATTERN BRACKET**



**NOTES:**

- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.050 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA OR M303S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | RF       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | RF       |  |              |
| CHECKED    | DC       | DRAWING NO.<br><b>D4911</b>  | REV. A       |
| MFG. APPR. | N        | SHEET 2 OF 2   |              |
| APPROVED   |          | TITLE<br><b>BRACKET</b>  | SCALE<br>NTS |
| DE APPR.   |          | <small>COPYRIGHT © 2013 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |
| DATE       | 13.05.24 |  |              |

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2013-06-20